

TOROTEK
TRUSTED BY PROFESSIONALS

**2027
RANGE**

Professional
Hydraulic
Tools

**WORK.
POWERED.**



DESIGNED TO DELIVER

- Industrial-grade performance
- Reliable, controlled operation
- Built for long-term use
- Trusted by professionals worldwide


Remora
Electrical
A BRITISH BRAND

2027 - BATTERY POWERED HYDRAULIC TOOLS

INTRODUCING



The New Standard in Power and Precision

Welcome to the future of heavy duty electrical termination. TorqTek represents the pinnacle of engineering excellence, designed specifically for the rigorous demands of modern industrial environments. Our 2027 collection brings together advanced hydraulic technology and ergonomic design to ensure that every crimp, cut, and punch is delivered with absolute reliability.

From our cutting-edge 18V battery powered range featuring real-time OLED diagnostics to our ultra compact hand hydraulic solutions, every TorqTek tool is built to maximise on-site efficiency. Whether you are working in confined panels or on large scale utility infrastructure, our mission is simple: to provide uncompromising power and precision in the palm of your hand.



2027 Collection

Power and Precision in the Palm of your Hand



Professional Tools. Proven Performance

TorqTek offers a premium range of battery, hydraulic, and manual tools for crimping, cutting, and punching. We deliver professional quality and exceptional value without compromise.

Product Range

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UNCOMPROMISING POWER
PRECISION YOU CAN TRUST

Battery Powered BCT400 Crimping Tool



TorqTek BCT400 Heavy-Duty Battery Powered Crimping Tool

Introducing the cutting-edge TorqTek BCT400 battery operated crimping tool, meticulously engineered for precision lug compression spanning 10.0 to 400.0mm². Featuring an advanced two-stage hydraulic system with fast feed and power control, it delivers an impressive 120kN crimping force. With a 350° head rotation, the BCT400 is a versatile tool, accommodating a broad crimping range for diverse applications.

The OLED Display provides essential real-time information, showcasing battery percentage, crimping times, fault codes, and maintenance notes. Powered by the new Li-Ion 18V 4.0Ah batteries, this tool ensures higher capacity, while the crimp cycle operates at a swift 5-8 seconds, optimizing efficiency in your crimping processes. Elevate your crimping operations with the unmatched capabilities of the TorqTek BCT400.

Crimping Range: 10.0 to 400.0mm²
Crimping Pressure: 120kN
Stroke: 42mm
Oil Capacity: 160ml
Crimp Type: Hexagon Crimp
Weight: 7.3Kgs Including Battery

OLED Display: Yes
Battery Capacity: 18V / 4.0Ah
Charging Time: 80mins
Charging Voltage: AC 100V-240V; 50-60Hz
Cycle Time: 5-8s (dependent on die size)
Cycles: Approx 120 cycles (150mm²)



TORQTEK

Code	Description	Tool Dimensions (mm)	Crimping Capacity (mm ²)
BCT400	Battery Powered Hand Hexagon Crimping Tool	412 x 78 x 326	10.0 - 400



Kit Includes

- 1x Crimp Tool
- 2x 18V Li-Ion 4.0Ah Batteries
- 1x Charger
- 1x Replacement Cylinder & Safety Valve Seal Set
- 1x Carry Case & Strap
- TORQHEX-A Crimp Dies 10, 16, 25, 35, 50, 70, 95, 120, 150, 185, 240, 300, 400mm²



Battery Powered BCT400-02 Multi-function Tool



TorqTek BCT400-02 2-in-1 Multi-Functional Tool

Introducing the cutting-edge TorqTek BCT400-02 battery-operated tool, engineered for precision lug compression from 10.0 to 400.0mm². This versatile model features a quick-change collar for easy switching between crimping and cutting, with a cutting head capacity of Cu/Al Ø65mm. Its advanced two-stage hydraulic system delivers an impressive 120kN force, while the 350° rotating head accommodates diverse applications.

The OLED display provides real-time battery data, cycle counts, and maintenance alerts. Powered by Li-Ion 18V 4.0Ah batteries, the tool ensures high capacity and a swift 5-8 second cycle time. Elevate your operations with the efficiency and unmatched multi-functional capabilities of the TorqTek BCT400-02.

- Quick Change between Crimping and Cutting
- Easy Operation

Crimping Range: 10.0 to 400.0mm²
Cutting Capacity: Cu/Al Ø65mm
Crimping Pressure: 120kN
Stroke: 42mm
Oil Capacity: 160ml
Crimp Type: Hexagon Crimp
Weight: 7.1Kgs Including Battery

OLED Display: Yes
Battery Capacity: 18V / 4.0Ah
Charging Time: 80mins
Charging Voltage: AC 100V-240V; 50-60Hz
Cycle Time: 5-8s (dependent on die size)
Cycles: Approx 120 cycles (150mm²)



Code	Description	Tool Dimensions (mm)	Capacity
BCT400-02	Battery Powered Hand Hexagon Crimping & Cutting Tool	410 x 78 x 345	Crimp 10.0 - 400mm ² Cutting Cu/Al Ø65mm

Kit Includes

- 1x Battery Operated Tool c/w Quick Change Collar
- 1x Crimp & Cutting Heads
- 2x 18V Li-Ion 4.0Ah Batteries
- 1x Charger
- 1x Replacement Cylinder & Safety Valve Seal Set
- 1x Carry Case & Strap
- TORQHEX-A Crimp Dies 10, 16, 25, 35, 50, 70, 95, 120, 150, 185, 240, 300, 400mm²



Battery Powered BCT400-03 Multi-Function Tool



TorqTek BCT400-03 3-in-1 Multi-Functional Tool

Introducing the cutting-edge TorqTek BCT400-03 battery-operated tool, engineered for precision lug compression from 10.0 to 400.0mm². This versatile model features a quick-change collar for easy switching between crimping, cutting, and punching. It features a cutting head capacity of Cu/Al Ø65mm and a comprehensive punch head kit including 22.5, 28.3, 34.6, 43.2, 49.6, and 61.5mm ID dies.

The advanced two-stage hydraulic system delivers 120kN of force, while the 350° rotating head ensures access in any orientation. An OLED display provides real-time battery status, cycle counts, and maintenance alerts. Powered by Li-Ion 18V 4.0Ah batteries, the tool maintains a swift 5-8 second cycle time, ensuring the TorqTek BCT400-03 delivers unmatched efficiency across all applications.

- Quick Change between Crimping, Cutting & Punching
- Easy Operation

Crimping Range: 10.0 to 400.0mm²
Cutting Capacity: Cu/Al Ø65mm
Punching Dies: 22.5 to 61.5mm ID
Crimping Pressure: 120kN
Stroke: 42mm
Oil Capacity: 160ml
Crimp Type: Hexagon Crimp
Weight: 7.1Kgs Including Battery

OLED Display: Yes
Battery Capacity: 18V / 4.0Ah
Charging Time: 80mins
Charging Voltage: AC 100V-240V; 50-60Hz
Cycle Time: 5-8s (dependent on die size)
Cycles: Approx 120 cycles (150mm²)



Code	Description	Tool Dimensions (mm)	Capacity
BCT400-03	Battery Powered Hand Hexagon Crimping, Cutting & Punching Tool	410 x 78 x 345	Crimp 10.0 - 400mm ² Cutting Cu/Al Ø65mm Punching 22.5 - 61.5mm ID

Kit Includes

- 1x Battery Operated Tool c/w Quick Change Collar
- 1x Crimp, Cutting & Punching Heads
- 2x 18V Li-Ion 4.0Ah Batteries
- 1x Charger
- 1x Replacement Cylinder & Safety Valve Seal Set
- 1x Carry Case & Strap
- TORQHEX-A Crimp Dies 10, 16, 25, 35, 50, 70, 95, 120, 150, 185, 240, 300, 400mm²
- Punch Dies 22.5, 28.3, 34.6, 43.2, 49.6, and 61.5mm ID



HYDRAULIC CRIMPING & CUTTING | Tooling & Cable Prep

BATTERY POWERED CRIMPING

■ CRIMPING

High-Force, Precision Crimping

Designed for reliable, repeatable terminations across a wide range of cable sizes, the BCT400-03 delivers up to 120kN of hydraulic force for consistent hexagonal crimping. The 350° rotating head improves access in confined spaces, while the quick-change system allows fast die changes with minimal downtime.

Crimping Range: 10.0 to 400.0mm²

Crimp Type: Hexagon

Crimping Force: 120kN

Stroke: 42mm

Oil Capacity: 160ml

Cycle Time: 5-8s (dependant on die size)



■ CUTTING

Fast, Clean Cable Cutting

The interchangeable cutting head provides smooth, controlled cutting of copper and aluminium cable up to Ø65mm. Powerful hydraulic operation reduces operator effort and delivers a clean cut, making it ideal for demanding cable preparation and installation work.

Cutting Range: Cu/Al cable up to Ø65mm

Cut Type: Guillotine

Quick Change Head: Yes

350° Degree Rotation: Yes

Oil Capacity: 160ml

Cycle Time: 5-8s (dependant on cable size)



■ PUNCHING

Accurate Hydraulic Punching

Convert the tool quickly for panel and enclosure punching using the supplied punch head and dies. The high-force hydraulic system produces clean, accurate holes with minimal effort, making the BCT400-03 a versatile solution for electrical panel, switchgear and enclosure preparation.

Punching Range: 22.5 to 61.5mm²

Punch Dies: 22.5, 28.3, 34.6, 43.2, 49.6, 61.5mm

Quick Change Head: Yes

350° Degree Rotation: Yes

Oil Capacity: 160ml

Cycle Time: 5-8s



One Tool. Three Heads.

Crimp, cut and punch off the same 18V platform - heads swap in seconds.



Battery Powered BST300 Crimping Tool

TorqTek BST300 Battery Powered Hydraulic Crimping Tool

Introducing the TorqTek BST300, the next evolution in battery powered crimping for lugs ranging from 10.0 to 300.0mm². This redesigned series features a slim, ergonomic in-line grip and lightweight build, specifically engineered for overhead work and confined spaces. The upgraded 350° swivel barrel ensures effortless access to complex terminal connections, while the 60kN two-stage hydraulic system delivers a rapid crimp cycle of just 2.5 to 5 seconds.

The BST300 integrates an advanced OLED Display for real-time tracking of battery levels and maintenance needs, alongside a dual-colour LED indicator for instant cycle confirmation. Controlled via a single trigger with an anti-slip grip, the tool includes a manual retract function and built-in LED work light for total precision. Combining an updated internal structure with extended service life, the BST300 represents the pinnacle of efficiency and durability for professional crimping applications.

- Ergonomic In-Line Precision
- Intelligent Performance Monitoring

Crimping Range: 10.0 to 300.0mm²
Crimping Pressure: 60kN
Stroke: 17mm
Crimp Type: Hexagon Crimp
Weight: 3.5Kgs Including Battery

OLED Display: Yes
Battery Capacity: 18V / 2.0Ah
Charging Time: 40mins
Charging Voltage: AC 100V-240V; 50-60Hz
Cycle Time: 2-5s (dependent on die size)



Code	Description	Tool Dimensions (mm)	Crimping Capacity (mm²)
BST300	Battery Powered Light Weight In-Line Hexagon Crimping Tool	420 x 76 x 129	10.0 - 300



Kit Includes

- 1x Battery Operated Tool
- 2x 18V Li-Ion 2.0Ah Batteries
- 1x Charger
- 1x Replacement Cylinder & Safety Valve Seal Set
- 1x Carry Case
- TORQHEX-A Crimp Dies 10, 16, 25, 35, 50, 70, 95, 120, 150, 185, 240, 300mm²



Battery Powered BST300-02 Multi-Function Tool

TorqTek BST300-02 2-in-1 Battery Powered Tool

Introducing the TorqTek BST300-02, a multi-functional powerhouse featuring an innovative two-in-one quick interlock head system. This advanced design allows for seamless switching between a 10.0 to 300.0mm² crimping head and a Cu/Al Ø30mm cable cutting head. Transitioning between tasks is effortless: simply remove the locking pin to interchange heads in seconds, eliminating the need for multiple tools on site. Built with a slim, ergonomic in-line grip, the BST300-02 is specifically engineered for maximum maneuverability in overhead work and confined spaces. The upgraded 350° swivel barrel ensures effortless access to complex terminal connections

The tool delivers a formidable 60kN force through a two-stage hydraulic system, ensuring rapid cycle times and professional precision. An integrated OLED Display provides real-time diagnostics, while the dual-color LED indicator and built-in work-light offer instant feedback and visibility. With its updated architecture and versatile dual-head capability, the BST300-02 provides a compact, all-in-one solution that maximizes job site efficiency and tool longevity.

- BST Series With Update Architecture
- Compact and Light Weight Design

Crimping Range: 10.0 to 300.0mm²
Cutting Capacity: Cu/Al Ø30mm
Crimping Pressure: 60kN
Stroke: 17mm
Crimp Type: Hexagon Crimp
Weight: 3.5Kgs Including Battery

OLED Display: Yes
Battery Capacity: 18V / 2.0Ah
Charging Time: 40mins
Charging Voltage: AC 100V-240V; 50-60Hz
Cycle Time: 2-5s (dependent on die size)



Crimping

Cutting



Code	Description	Tool Dimensions (mm)	Capacity
BST300-02	Battery Powered Light Weight In-Line Hexagon Cutting/Crimping Tool	420 x 76 x 129	Crimp 10.0 - 300mm ² Cutting Cu/Al Ø30mm



Kit Includes

- 1x Battery Operated Tool
- 1x Crimp & Cutting Heads
- 2x 18V Li-Ion 2.0Ah Batteries
- 1x Charger
- 1x Replacement Cylinder & Safety Valve Seal Set
- 1x Case Case
- TORQHEX-A Crimp Dies 10, 16, 25, 35, 50, 70, 95, 120, 150, 185, 240, 300mm²



Crimping



Cutting

Battery Powered REB700 Hydraulic Pump



TorqTek REB700 Battery Powered Hydraulic Pump

The TorqTek REB700 is a sophisticated, lightweight hydraulic pump designed for seamless compatibility with crimping, cutting, and punching heads. Engineered for precision, it features an electronic pressure sensor and automatic retraction once the operation is complete, ensuring consistent results across all applications. This portable 18V 4.0Ah Li-Ion solution provides the versatility and reliability required for demanding job sites, acting as the high performance heart of your hydraulic tooling system.

Equipped with an advanced OLED Display, the REB700 provides essential real-time diagnostics, including live pressure values, battery percentage, cycle counts, and maintenance alerts. Its compact and ergonomic design maximizes portability without sacrificing power, making it an ideal choice for technicians requiring a mobile, high capacity hydraulic source. Combining intelligent electronic control with a durable build, the REB700 delivers professional-grade efficiency for comprehensive hydraulic tasks.

- Intelligent Real-Time Diagnostics
- Smart Automatic Retraction

Hydraulic Pressure: 700bar (70Mpa)

Oil Capacity: Approx 700ml

Power: 490W

Weight: 5.9Kgs Including Battery

Operation Method: 1.5m Remote Control

OLED Display: Yes

Battery Capacity: 18V / 4.0Ah

Charging Time: 100mins

Charging Voltage: AC 100V-240V; 50-60Hz



Code	Description	Tool Dimensions (mm)	Hydraulic Pressure
REB700	Battery Powered Hydraulic Pump	338 x 172 x 266	700bar (70Mpa)



Kit Includes

- 1x Battery Operated Hydraulic Pump
- 2x 18V Li-Ion 4.0Ah Batteries
- 1x Charger
- 1x 1.5m Remote Controller
- 1x Hydraulic Hose
- 1x Back Pack & Carry Strap
- 1x Replacement Cylinder & Safety Valve Seal Set
- 1x Carry Case



Foot Pump

HFP800 Hydraulic Pump

TorqTek HFP800 Hydraulic Foot Pump

The TorqTek HFP800 is a robust, manual hydraulic foot pump designed for seamless compatibility with the full range of TorqTek hydraulic crimping, cutting, and punching heads. Engineered to deliver a maximum operating pressure of 700 bar (70Mpa), it offers a cost effective, reliable alternative to battery operated units like the REB700, making it an essential addition to any tooling setup.

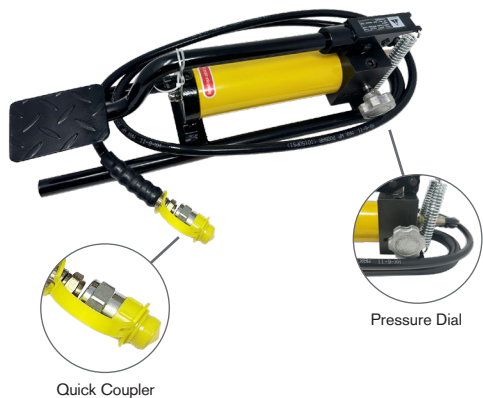
Featuring a heavy-duty steel foot pedal, the HFP800 allows hands-free operation so technicians can safely position and hold remote workheads during operation. It comes pre-equipped with a two metre high pressure hydraulic hose fitted with a quick coupler for rapid, leak-free connection on job sites. Supplied in a heavy-duty metal carry case for complete protection and ease of transport, the HFP800 provides dependably smooth hydraulic power across demanding industrial applications.

- High Pressure Performance Delivering 700 Bar (70Mpa)
- Inbuilt Safety Value To Prevent Overload
- Hands-Free Foot Pump Operation
- 2m High Pressure Hydraulic Hose With Quick Coupler

Hydraulic Pressure: 700bar (70Mpa)
Oil Capacity: Approx 850ml
Weight: 11.9Kgs



Code	Description	Tool Dimensions (mm)	Hydraulic Pressure
HFP800	Hydraulic Foot Pump	480 x 180 x 180	700bar (70Mpa)



Kit Includes

- 1x Hydraulic Foot Pump
- 1x 2m High Pressure Hydraulic Hose
- 1x Metal Carry Case

Hydraulic Powered HCH-630 Crimping Head



TorqTek HCH-630 Hydraulic Crimping Head

The TorqTek HCH-630 is a high-performance hydraulic head engineered for heavy-duty compression of copper tube terminals from 16 to 630mm². Designed for seamless integration with hydraulic foot pumps or battery operated pumps, this robust tool is manufactured from high-strength forged alloy steel to withstand industrial demands. It delivers a formidable 142kN crimping force with a 50mm stroke, providing the necessary power for large-scale cable terminations with absolute precision.

The HCH-630 is supplied as a comprehensive kit within a sturdy metal carrying case. It includes an interchangeable die holder for sizes 16 to 400mm², while the 500mm² and 630mm² dies are designed for independent use, removing the requirement for a separate holder. Combining extreme durability with a versatile capacity, the HCH-630 stands as the premier solution for high-capacity electrical infrastructure projects.

- C Type Head for Easy Operation
- High Strength Forged Alloy Steel
- Compatible with TorqTek REB700 Hydraulic Pump

Crimping Range: 16.0 to 630.0mm²

Crimping Force: 142kN

Rated Pressure: 70MPa

Crimp Type: Hexagon Crimp

Weight: 7.4Kgs Including Die Set



TORQTEK

Code	Description	Tool Dimensions (mm)	Crimping Capacity (mm ²)
HCH-630	Hydraulic Crimping Head	400 x 64 x 110	16.0 - 630.0



Kit Includes

- 1x Hydraulic Crimp Head
- 1x Interchangeable die holder
- 1x Replacement Cylinder & Safety Valve Seal Set
- 1x Metal Carry Case
- TORQHEX-A Crimp Dies 16,25,35,50,70,95,120,150,185,240,300,400, 500, 630mm²

Hydraulic Powered HCH-65 Cutting Head

TorqTek HCH-65 C-Type Hydraulic Cutting Head

The TorqTek HCH-65 is a high-strength hydraulic cutting head manufactured from forged alloy steel, specifically engineered to cut copper, aluminium, and telecommunication cables. Featuring an opening C-type jaw, the head allows for easy access to running cables, while the integrated handle ensures comfortable and precise positioning. The design includes a specialised guide pad feature to prevent blade distortion during the cutting process, ensuring a clean and reliable cut every time.

Delivering a 60kN cutting force, the HCH-65 accommodates a maximum overall diameter of 65mm. It comes equipped with a hydraulic quick coupler for seamless integration with hydraulic foot pumps or battery operated units, including the TorqTek REB700. Built for durability and ease of use, this tool provides a professional solution for high-capacity cable management in demanding environments.

- Opening Jaw C Type Cutting Head
- Guide Pad Feature
- Supplied with Hydraulic Quick Coupler

Cutting Range: Cu/Al Ø65mm
Cutting Force: 60kN
Rated Pressure: 63Mpa
Retraction Mode: Piston Retraction
Weight: 3.7Kgs



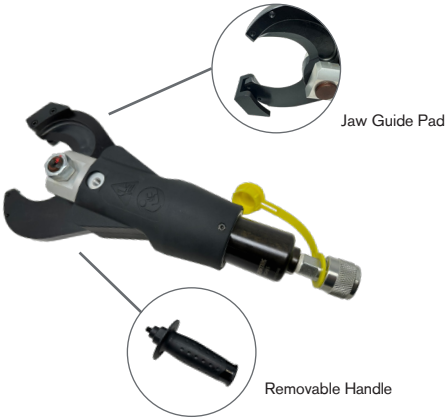
TORQTEK

Code	Description	Tool Dimensions (mm)	Capacity
HCH-65	Hydraulic Cutting Head	380 x 85 x 160	Cutting Cu/Al Ø 65mm



Kit Includes

- 1x Hydraulic Cutting Head
- 1x Interchangeable Hydraulic Quick Coupler
- 1x Screw-on Support Handle
- 1x Metal Carry Case



Hydraulic Powered HCH-100 Cutting Head

TorqTek HCH-100 Hydraulic Cutting Head

The TorqTek HCH-100 is a heavy-duty hydraulic cutting head manufactured from high strength forged alloy steel, specifically engineered to cut large-diameter copper, aluminium, and telecommunication cables. Featuring a robust hinge-top latch mechanism, the head opens to allow quick and secure positioning around running cables, while the integrated carrying handle ensures comfortable control and balance during operation. The enclosed latch design prevents blade deflection during heavy-duty cutting, delivering clean, reliable, and precise cuts on large conductors.

Delivering a 60kN cutting force, the HCH-100 accommodates cables up to a maximum overall diameter of 100mm. It comes equipped with a hydraulic quick coupler for seamless integration with hydraulic foot pumps or battery-operated units, such as the TorqTek REB700 or HFP800. Built for durability and high performance, this tool provides a professional solution for heavy-duty cable management in demanding field environments.

- Hinge Top Type Cutting Head
- Extra large 100mm Capacity
- Integrated Handle Provides Stability & Balance
- Supplied with Hydraulic Quick Coupler

Cutting Range: Cu/Al Ø100mm

Cutting Force: 60kN

Rated Pressure: 63Mpa

Weight: 8.4Kgs



TORQTEK

Code	Description	Tool Dimensions (mm)	Capacity
HCH-100	Hydraulic Hinge Top Cutting Head	495 x 90 x 150	Cutting Cu/Al Ø 100mm



Kit Includes

- 1x Hydraulic Cutting Head
- 1x Interchangeable Hydraulic Quick Coupler
- 1x Metal Carry Case



Hand Hydraulic RTCHH400 Crimping Tool



TorqTek Hand Hydraulic Hexagon Crimping Tool 10.0 to 400.0mm²

The TorqTek Hand Hydraulic Crimping Tool is engineered for high precision compression of uninsulated copper tube terminals within the 10.0 to 400.0mm² range. Featuring a sophisticated two-stage hydraulic system, the tool utilises a fast feed mechanism for rapid setup and a dedicated power stroke to deliver a formidable 116kN crimping force. For enhanced safety and equipment longevity, an integrated safety valve prevents overload, while a simple twist of the handle allows for a fast, controlled pressure release.

This robust tool is supplied as a complete professional kit, including a durable carry case and a full set of hexagonal dies to cover all cable sizes across its broad capacity. With a 30mm stroke and an overall length of 625mm, it provides the necessary leverage for heavy-duty applications while maintaining reliable performance. Designed for versatility, the tool is equipped with a 350° rotational head, enabling precise access to restricted or tight working areas. Experience the perfect balance of manual control and industrial power with this versatile 7.0kg crimping solution.

- High-Power Dual-Stage Hydraulics
- Integrated Overload Protection

Crimping Range: 10.0 to 400.0mm²
Crimping Force: 116kN
Stroke: 30mm

Crimp Type: Hexagon Crimp
Weight: 7.0Kgs



TORQTEK

Code	Description	Tool Dimensions (mm)	Crimping Capacity (mm ²)
RTCHH400	Hand Hydraulic Hexagon Crimping Tool	625 x 75 x 170	10.0 - 400.0



Kit Includes

- 1x Crimp Tool
- 1x Replacement Cylinder & Safety Valve Seal Set
- 1x Carry Case
- TORQHEX-A Crimp Dies 10, 16, 25, 35, 50, 70, 95, 120, 150, 185, 240, 300, 400mm²



Hand Hydraulic

RHT-51 Crimping Tool

TorqTek Hand Hydraulic Hexagon Crimping Tool 10.0 to 150.0mm²

The TorqTek Compact Hand Hydraulic Crimping Tool is an exceptionally lightweight solution engineered for uninsulated copper tube terminals from 10.0 to 150.0mm². Featuring a quick opening and closing head, it allows for effortless die set replacement, significantly reducing downtime. Designed for versatility, the tool is equipped with a 180° rotational head, enabling precise access to restricted or tight working areas where larger tools cannot operate.

This user friendly model balances ease of operation with a powerful 60kN crimping force and a 15mm stroke. At just 2.28kg and 370mm in length, its ergonomic compact design minimizes operator fatigue while maintaining high efficiency in professional applications.

- Compact and Lightweight Design
- 180° Versatility & Quick-Change

Crimping Range: 10.0 to 150.0mm²
Crimping Force: 60kN
Stroke: 15mm

Crimp Type: Hexagon Crimp
Weight: 2.28Kgs



Code	Description	Tool Dimensions (mm)	Crimping Capacity (mm²)
RHT-51	Hand Hydraulic Hexagon Crimping Tool	370 x 60 x 140	10.0 - 150.0



Kit Includes

- 1x Crimp Tool
- 1x Replacement Cylinder & Safety Valve Seal Set
- 1x Carry Case
- TORQHEX-B Crimp Dies 10, 16, 25, 35, 50, 70, 95, 120, 150mm²



Hand Hydraulic CHHC150 Crimping Tool



TorqTek Ultra-Compact Hand Hydraulic Crimping Tool 10.0–150.0mm²

The TorqTek Ultra-Compact Hand Hydraulic Tool is a specialised, lightweight solution for crimping uninsulated copper tube terminals from 10.0 to 150.0mm². Specifically engineered for efficiency, its ergonomic design allows for effortless one hand operation, significantly reducing user fatigue during repetitive tasks. For maximum versatility, the tool features a 180° rotational head, ensuring seamless access to terminal connections within tight or restricted working environments.

Despite its small footprint, this tool delivers a reliable 35kN crimping force and a 13mm stroke, providing a durable build that ensures long lasting professional performance. Weighing only 1.36kg and measuring 215mm in length, it is the ideal choice for technicians requiring a portable yet powerful solution for high-precision hexagonal crimping.

- One Handed Ergonomic Operation
- 180° Swivel Accessibility

Crimping Range: 10.0 to 150.0mm²
Crimping Force: 35kN
Stroke: 13mm

Crimp Type: Hexagon Crimp
Weight: 1.36Kgs



TORQTEK

Code	Description	Tool Dimensions (mm)	Crimping Capacity (mm ²)
CHHC150	Ultra Compact Hexagon Hydraulic Crimping Tool	215 x 50 x 175	10.0 - 150.0



Kit Includes

- 1x Crimp Tool
- 1x Replacement Cylinder & Safety Valve Seal Set
- 1x Carry Case
- TORQHEX-C Crimp Dies 10,16,25,35,50,70,95,120,150mm²



Single Hand Operation

Crimping Dies

TorqTek Hexagon Crimp Dies

Three die series - Matched to the tool, marked with the size

The die forms the hexagon, so the die, not the tool, decides the shape of the finished crimp. Dies are supplied as matched pairs, stamped with the conductor size, and are specific to the series of tool they are designed for. Series dies are not interchangeable.

A Slide-In Dies

10.0 to 630.0mm²



Circular dies that drop into the head of the hydraulic and battery tools. Fifteen sizes cover the full range to 630mm².

TORQHEX-A-

10	16	25	35	50	70	95	120	150
185	240	300	400	500	630			



HCH-630 SHOWN

FITS HCH630, BCT400 / -02 / -03, BST300 / -02, RTCHH400

B Twin-Cavity Dies

10.0 to 150.0mm²



Two cavities in one die, so five dies cover nine conductor sizes. Fit the die with the size you need facing the barrel.

TORQHEX-B-

10/120	16/95	25/70	35/50	150
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RHT-51 SHOWN

FITS RHT-51

C Flat Dies

10.0 to 150.0mm²



Rectangular upper and lower halves with location pin for the compact hand hydraulic tools. Nine sizes, both halves stamped.

TORQHEX-C-

10	16	25	35	50	70	95	120	150
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CHH150 SHOWN

FITS CHH150

NO DIES NEEDED

The RM120 indent tool has a die-free head, and the CRIMP5 series ratchet tools have fixed profile jaws — nothing to order, fit or lose.

ORDERING

One code is one matched pair: TORQHEX-A-95 is a 95mm² pair for a series A tool. Check the size stamped on both halves before fitting, and keep pairs together - a mismatched pair will not form a complete crimp.

Uninsulated Lug

Hexagon Hand Crimping Tool



TorqTek HEXCRIMP Mechanical Crimping Tool Range

The TorqTek HEXCRIMP Series provides a robust, manual solution for crimping uninsulated terminals across three versatile capacities: 50mm², 120mm², and 150mm². Engineered for professional fieldwork and low-volume applications, these tools utilise a reliable mechanical drive to deliver consistent hexagonal crimp profiles without the need for external power. Each model is manufactured from high-strength steel, featuring extended handles that provide maximum leverage and comfort for larger cable sizes. Compact and dependable, the HEXCRIMP range ensures secure, high-quality connections in the most demanding site conditions.

- Comprehensive Range Capacity
- Total Manual Control

Crimping Range: 6.0 to 50mm² / 16.0 to 120mm² / 25.0 to 150mm²

Crimping Force: N/A

Weight: 1.5kg / 1.45kg / 4.5kg



Code	Description	Tool Length	Crimping Capacity (mm ²)
HEXCRIMP50	Mechanical Hexagonal Hand Crimping Tool	380.0	6.0 - 50.0
HEXCRIMP120	Mechanical Hexagonal Hand Crimping Tool	650.0	16.0 - 120.0
HEXCRIMP150	Mechanical Hexagonal Hand Crimping Tool	650.0	25.0 - 150.0



HEXCRIMP50



HEXCRIMP120



HEXCRIMP150

Uninsulated Lug

RM120 Indent Hand Crimping Tool



TorqTek Mechanical Indent Crimping Tool 10.0–120.0mm²

The TorqTek Mechanical Indent Crimping Tool is a streamlined, heavy-duty solution engineered for copper tube terminals from 10.0 to 120.0mm². Featuring an innovative die free design, this tool eliminates the need for interchangeable die sets, significantly reducing downtime and simplifying field operations. Manufactured from high strength steel, it combines rugged durability with a maintenance friendly mechanism, ensuring long term reliability in demanding environments. This compact yet powerful tool provides a cost effective and efficient alternative for technicians requiring an all-in-one indent crimping solution.

- Simple die free mechanism for ease of use
- Cost Effective

Crimping Range: 10.0 to 120mm²
Crimping Force: N/A
Weight: 3.4kg



Code	Description	Tool Length	Crimping Capacity (mm ²)
RM120	Uninsulated Hand Indent Crimping Tool	580.0	10.0 - 120.0

Uninsulated Lug Indent Hand Crimping Tool

TorqTek CRIMP5 Series Uninsulated Ratchet Crimping Tools



The TorqTek CRIMP5 Series delivers professional grade precision for uninsulated terminals, spanning from 1.5mm² to 25.0mm² across two specialised models. Engineered with a robust ratchet mechanism, these tools guarantee a complete, repeatable crimp cycle for maximum connection security. The CRIMP5-A with 280mm length, is optimised for compact, high-precision work for 1.5 to 16.0mm², while the CRIMP5 with longer 365mm length provides the enhanced leverage required for larger sizes 6.0 to 25.0mm² applications. Constructed from high-strength steel with ergonomic grips, the series is built for durability and comfort in both demanding site conditions and workshop environments.

- Precision Ratchet Control
- Total Manual Control

Crimping Range: 1.5 to 16.0mm² / 6.0 to 25mm²

Crimping Force: N/A

Weight: 0.48kg / 0.78kg



Code	Description	Tool Length	Crimping Capacity (mm ²)
CRIMP5-A	Uninsulated Hand Ratchet Crimping Tool	280.0	1.5 - 16.0
CRIMP5	Uninsulated Hand Ratchet Crimping Tool	365.0	6.0 - 25.0

Cable Cutting

RLK-240 Hand Ratchet Tool



TorqTek RLK-240 Hand Ratchet Cable Cutter

Engineered by TorqTek for high precision electrical contracting, the RLK-240 provides a professional solution for clean, effortless shearing of multi-core power cables. Specifically calibrated for copper and aluminium conductors with a cross-sectional capacity up to 240mm² (36mm OD), this tool utilises forged steel blades specifically heat treated for a long life span and superior edge retention.

The high leverage ratchet mechanism is designed to deliver a smooth, stepped cutting action that prevents cable crushing or insulation deformation. Optimised for single handed operation in confined panels, it features a quick release trigger functional at any point in the cutting cycle for maximum mechanical efficiency.

- Compact Single Hand Operation
- Precision Shearing

Cutting Capacity: > 240mm²
Cutting Force: N/A
Weight: 0.74Kgs



TORQTEK

Code	Description	Tool Length	Cutting Capacity (mm²)
RLK-240	Hand Ratchet Mechanism Cable Cutting Tool	250.0	up to 240



Cable Cutting

RHS-500B Hand Ratchet Tool

TorqTek RHS-500B Heavy Duty Ratchet Cable Cutter

The TorqTek RHS-500B is a heavy duty powerhouse developed for high performance industrial applications. Built to tackle large gauge multi-core cables up to 400mm² (42mm OD), it incorporates heavy duty forged blades engineered to maintain structural integrity under extreme shearing force, ensuring an extended long life span. The advanced mechanical advantage of the ratchet ratio significantly reduces the required hand grip force, mitigating operator fatigue during repetitive high capacity cuts. Featuring a reinforced drive pawl and a rugged ergonomic profile, the RHS-500B is built to withstand the rigorous torque demands of utility scale field work while delivering a perfectly square, burr-free finish.

- Industrial Shearing Force
- Enhanced Ratchet Ratio

Cutting Capacity: > 400mm²
Cutting Force: N/A
Weight: 1.14Kgs



Code	Description	Tool Length	Cutting Capacity (mm ²)
RHS-500B	Hand Ratchet Mechanism Cable Cutting Tool	240.0	up to 400



Ratchet Locking & Release Lever



Good Practice Crimping Guide

Uninsulated Copper Tube Terminals - Practical Do's and Don'ts

A crimped termination is only as good as the four things that make it: conductor, terminal, die and tool. Get all four matched and the joint is repeatable. Get one wrong and no amount of pressure will fix it.

This guide is a plain-language summary of good site practice for hexagon and indent crimping of uninsulated copper tube terminals, written to sit alongside the TorqTek tool range on the preceding pages.

IN THIS GUIDE

Selection & preparation	25
Dies, assembly & crimp	26
Correct crimp locations	27
Crimp faults to avoid	28
Do's and don'ts	29
Inspecting the finished crimp	30
Tool selection chart	31
Cable cutting & site checklist	32
Crimping & cutting tool hire	33-35

SCOPE OF THIS GUIDE

TorqTek tools are supplied as compression tooling. The performance of a finished joint depends on the terminal, conductor, die and tool used together, so the terminal manufacturer's instructions and die chart always take precedence over this guide. Where a project specification or standard is called up, follow that specification. This guide is general good-practice advice only and is not a compliance statement, a test certificate or a design document.

Further reading: BS 7609 (jointing and terminating practice) and BS EN 60228 (conductor classes) give the wider context. Neither replaces the terminal manufacturer's instructions.



BST300 battery hydraulic crimping tool - full tool range on the preceding pages

Selection & Preparation

Four things to get right before the tool comes out of the case

The Terminal

1

Match the barrel to the conductor size and class, and the palm hole to the stud. Check the size stamped on the barrel against the cable schedule - never judge it by eye or by fit alone.

The Die

2

Use the die size the terminal manufacturer specifies. Only matched pairs: both halves marked with the same size, seated fully in the tool, cavities aligned.

The Tool

3

Pick a tool that covers the size on the chart on page 031. Check dies are clean and seated, jaws undamaged, no oil weeping, battery charged, inspection record in date.

The Conductor

4

Cut square so the end is not flattened or splayed. Strip only what enters the barrel. Inspect for damage, missing, oxidised or contaminated strands - recut rather than crimp a doubtful end.

NEXT: DIES, ASSEMBLY & CRIMP

Matched dies, the conductor home in the barrel and a fully closed crimp
- the three-step sequence is on page 026.



STRIP LENGTH RULE OF THUMB

Hold the insulated conductor against the terminal to measure the strip length. Once stripped and inserted, the insulation must sit flush against the barrel entry, leaving no conductor exposed and no insulation inside the barrel.

BEFORE THE FIRST CRIMP OF THE DAY

Cycle the tool once with no terminal fitted and confirm the head returns fully. Check the die pair matches the size you are about to crimp, and that both halves are the same size.

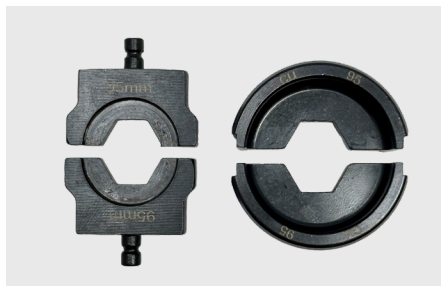
Dies, Assembly & Crimp

The same three steps, every termination

1

DIES

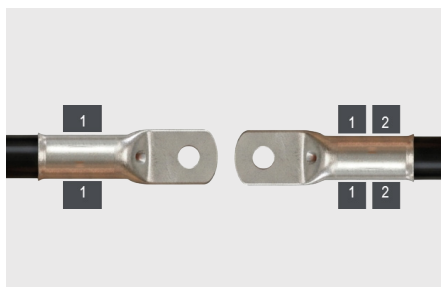
Use only matched dies marked with the terminal size - both halves the same cavity, fitted to the tool and seated fully. A die one size out either leaves the joint under-compressed or splits the barrel.



2

ASSEMBLY

Insert the conductor fully into the barrel and set the die on the barrel where the terminal manufacturer specifies. Where the barrel takes two crimps, make them in order - 1 then 2 - working away from the palm



3

CRIMP

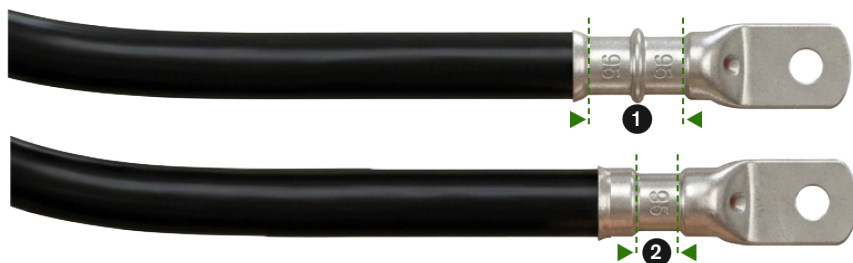
Run the tool through its full cycle until the crimp is complete - on hydraulic and battery tools the relief valve operating and the die faces meeting are your confirmation. Release, then repeat for any further crimps.



Part-formed is failed. If the die faces have not met, the crimp is not made - do not release early, and do not finish it with a second cycle in a different position. Cut it off and start again

Correct Crimp Locations

Compression on the barrel, set back from the palm & away from bell mouth



- 1 Two crimps, evenly spaced along the barrel.** Where the barrel length calls for more than one crimp, space them evenly and keep the first one clear of the palm, so the whole compressed length sits on the barrel.
- 2 One crimp, central on the barrel.** On a shorter barrel a single crimp is placed centrally, not hard against the palm and not overhanging the barrel entry.

BOTH EXAMPLES SHOW

- ✓ Insulation finishing at the barrel entry, with no bare conductor on show
- ✓ Conductor bottomed out in the barrel, all strands inside
- ✓ Even, square die imprint, clear of the bell mouth entry
- ✓ Conductor visible in the correct position through the inspection hole
- ✓ Correct die reference embossed on the barrel - cable size, terminal and die an exact match
- ✓ Cable and lug in line, with no twist wound into the barrel

NUMBER AND POSITION VARY

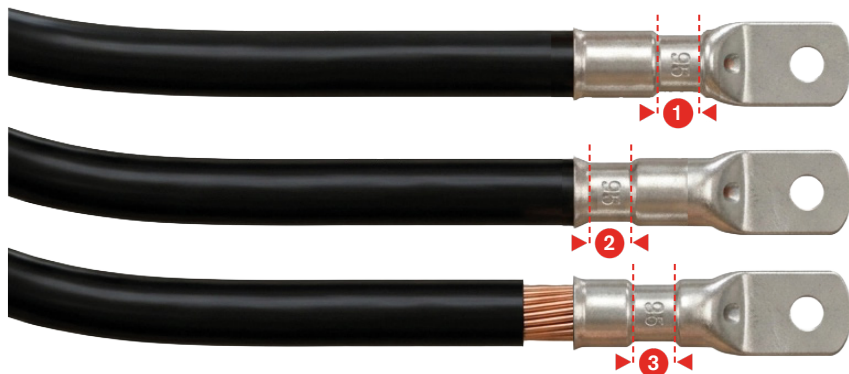
How many crimps a barrel takes, in which order and how far they sit from the palm is set by the terminal manufacturer. Where their data sheet differs from the examples here, follow the data sheet



DOUBLE CRIMPS WORK IN ORDER 1, THEN 2

Crimp Faults To Avoid

Placement and preparation defects in non-inspectable crimp joints



- 1 Crimped too near the palm.** Compression runs into the barrel-to-palm transition and the rear of the barrel does no work, so the conductor is held over only part of its length.
- 2 Crimped too far from the palm.** The crimp sits back towards the bell mouth end, leaving the front of the barrel uncompressed and the conductor unsupported where it matters.
- 3 Conductor not fully inserted.** Bare conductor showing between the insulation and the barrel: the conductor is not bottomed out and not visible through inspection hole, so part of the crimp is compressing an empty barrel.

ALSO WRONG

- ✗ Too many crimps forced on to one barrel, infringing the bell mouth entry
- ✗ Die reference on the barrel not matching the cable size and terminal

A REJECTED CRIMP IS SCRAP

Never re-crimp, re-position or tidy up a bad crimp, and never crimp again over an existing imprint. Cut the terminal off, reprepare the conductor and start again.

Do's And Don'ts

The short version, for the van door and the toolbox lid

✓ DO

Work to the terminal manufacturer's data sheet and die chart for the range you are fitting.

Match terminal, die and tool to the conductor size and check the markings on all three.

Cut square, strip to length, and get every strand into the barrel.

Seat the dies fully, keep the tool square to the barrel and keep clear of the bell mouth entry.

Let the tool complete its cycle, and wait for the pressure or cycle indication on hydraulic and battery tools.

Support the tool and the cable so the crimp is made without the lug hanging on the conductor.

Check the die reference embossed on the barrel matches the cable size and terminal, then clean the palm before bolting up.

Keep dies clean, keep the tool serviced, and keep its inspection or calibration record in date.

✗ DON'TS

Don't crimp with pliers, grips, bolt cutters or a die that "nearly fits".

Don't mix sizes: wrong die, wrong barrel or wrong stud hole all end the same way.

Don't crimp over insulation, and don't leave bare conductor between insulation and barrel.

Don't crimp on the palm, on the transition, or overhanging the barrel entry.

Don't cut strands away to make an oversized conductor fit a smaller barrel.

Don't release the tool part-way, and don't force extra crimps on to "make sure".

Don't re-crimp a rejected joint — cut it off and make a new termination.

Don't file, machine or grind the crimp, and don't heat the barrel to help it along.

If in doubt, cut it off.

A termination you cannot inspect with confidence is not a termination. Inspection criteria are on page 030.



Inspecting The Crimp

Five checks, made on every termination before it is installed

Check	Accept When
Selection	Barrel size, conductor and stud hole all match the schedule, and the die used matches the terminal.
Insertion	Conductor bottomed out and visible in the correct position through the inspection hole, every strand inside, insulation up to the entry.
Position	Every specified crimp made, on the barrel only, clear of the palm and the bell mouth, at the spacing the manufacturer gives.
Form	Full, even die imprint with the correct die reference embossed, flats formed all round, no cracking, splitting or severe distortion.
Security	No movement of the terminal on the conductor under normal handling, and no strands pulling out.

REJECT AND REMAKE IF

- ✗ The barrel is cracked, split or heavily thinned at the flats
- ✗ The imprint is partial, offset or overlapping a previous crimp
- ✗ Strands are outside the barrel, or the conductor is not bottomed out
- ✗ The tool cycle was interrupted, or the wrong die was used
- ✗ You cannot tell from the joint whether it was made correctly

RECORDS WORTH KEEPING

On safety-critical or quality-controlled work, record the terminal part number, conductor size, die reference, tool serial number, operator, date and inspection result. Keep the tool's service or calibration record and the manufacturer's die chart with the project file.

Where insulation is applied afterwards, fit boots or heat-shrink so identification and inspection marks stay visible if the procedure requires it.

Tool Selection Chart

Crimp Capacity by conductor size mm²

Conductor size mm²

1.5 2.5 4.0 6.0 10 16 25 35 50 70 95 120 150 185 240 300 400 500 630

BATTERY POWERED

HCH-630

142kN head + RED700 battery pump



BCT400 / -02 / -03

120kN hexagon crimp



BST300 / BST300-02

60kN In-line hexagon



HAND HYDRAULIC

RTCHH400

116kN two stage hexagon



RHT-51

60kN compact hexagon



CHHC150

35kN ultra compact hexagon



MECHANICAL & RATCHET

HEXCRIMP150

Hand hexagon



HEXCRIMP120

Hand hexagon



RM120

Hand indent, die free



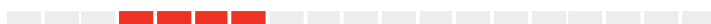
HEXCRIMP50

Hand hexagon



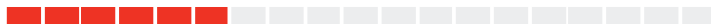
CRIMP5

Hand ratchet



CRIMP5-A

Hand ratchet



Within crimping range

Outside range



BATTERY POWERED



HAND HYDRAULIC



MECHANICAL & RATCHET

Find the conductor size along the top, then read down for the tools that cover it. **Capacity is not selection** - confirm the die size and crimp sequence against the terminal manufacturer's chart for the terminal you are fitting.

Cable Cutting & Site Checklist

A square, clean cut is the start of a good crimp



HAND RATCHET



BATTERY POWERED



HYDRAULIC HEAD

Code	Cutting Tool	Capacity
RLK-240	Hand ratchet cable cutter	up to 240mm ² / Ø36mm
RHS-500B	Heavy duty hand ratchet cable cutter	up to 400mm ² / Ø42mm
BST300-02	Battery crimping & cutting tool	Cu/Al Ø30mm
BCT400-02 / -03	Battery multi-function tool, crimping, cutting & punching	Cu/Al Ø65mm
HCT-65	Hydraulic C-type cutting head	Cu/Al Ø65mm
HCT-100	Hydraulic hinge top type cutting head	Cu/Al Ø100mm

CUTTING DO'S AND DON'TS

- ✓ Use a cutter rated for the cable - a shearing cut, square to the conductor
- ✓ Let the ratchet or hydraulic head complete the cut in full
- ✗ Don't cut with a hacksaw, side cutters or bolt croppers - splayed, crushed strands will not enter the barrel cleanly
- ✗ Don't use cable cutters on steel armour, wire rope or fixings

SITE CHECKLIST

- ☐ Terminal correct for conductor and stud
- ☐ Die and tool correct, tool inspected and in date
- ☐ Cable cut square, stripped to the right length
- ☐ All strands in, conductor bottomed out
- ☐ All specified crimps made, in position and sequence
- ☐ Crimp inspected and accepted
- ☐ Insulation or boot fitted, records completed

Crimping & Cutting Tool Hire

The right tool. Right now.



One telephone call is all it takes to reserve a tool for collection or despatch. Every tool offered for hire is regularly serviced and fully checked before it leaves us, so the kit that turns up on site is ready to work.

1

Call

Tell us the conductor sizes, the terminals and how long you need the tool for.

2

Reserve

We confirm the kit and the hire dates over the phone or by email.

3

Collect

Pick it up from us, or we send it out to site.

4

Return

Send it back and we acknowledge receipt in writing to close the hire.

WHAT COMES WITH THE TOOL

Battery, charger and the dies you specify, in a carry case. Tell us the terminal range you are fitting and we will confirm the die sizes before despatch.

HIRE OR BUY?

Hire suits one-off jobs, oversized cable and cover while your own tool is away. The full purchase range is on pages 04 to 019 - the good practice guide applies to both.



Crimping Tools On Hire

Battery and hand hydraulic, 10 to 630mm²

CRIMPING ONLY

Hire Code	Description	Length	Capacity
BATT-HYD-CR630-A REB700 + HCH630	Battery powered hydraulic pump with hexagon crimping head	400.0mm	16.0 to 630mm ²
BATTERYCRIMP-400-A BCT400	Heavy-duty battery powered hexagon crimping tool	412.0mm	10.0 to 400mm ²
BATTERYCRIMP-300-A BST300	Heavy-duty battery powered hexagon crimping tool	428.0mm	10.0 to 300mm ²
HANDCRIMP-400-A RTCHH400	Heavy-duty hand hydraulic hexagon crimping tool	625.0mm	10.0 to 400mm ²
HANDCRIMP-150-A RHT-51	Hand hydraulic hexagon crimping tool	370.0mm	10.0 to 150mm ²

CRIMPING & CUTTING - Dual Function

Hire Code	Description	Length	Capacity
BATT-HYD-CR630-CUT65-A REB700 + HCH-630 + HCH-65	Battery hydraulic pump, hexagon crimp head and open jaw cutting head	400.0mm 380.0mm	Crimp 16.0 to 630mm ² Cut Cu/Al Ø65mm
BATT-HYD-CR630-CUT100-A REB700 + HCH-630 + HCH-100	Battery hydraulic pump, hexagon crimp head and hinge top cutting head	400.0mm 515.0mm	Crimp 16.0 to 630mm ² Cut Cu/Al Ø100mm
BATTERYCRIMP-400-B BCT400-02	Heavy-duty battery powered hexagon crimping and cutting tool	410.0mm	Crimp 10.0 to 400mm ² Cut Cu/Al Ø65mm
BATTERYCRIMP-300-B BST300-02	Battery powered lightweight in-line hexagon crimping and cutting tool	420.0mm	Crimp 10.0 to 300mm ² Cut Cu/Al Ø30mm



REB700 HYDRAULIC PUMP



BATTERY CRIMPER



SUPPLIED IN CASE

Dies are specified with the hire. Tell us the terminal range and conductor sizes when you book and we will confirm the die sizes before despatch.

EQUIPMENT

TOOLING

☐	HANDCRIMP150-A
☐	HANDCRIMP400-A
☐	BATTERYCRIMP-300-A
☐	BATTERYCRIMP-300-B
☐	BATTERYCRIMP-400-A
☐	BATTERYCRIMP-400-B
☐	BATT-HYD-CR630-A
☐	BATT-HYD-CUT65-A
☐	BATT-HYD-CUT100-A
☐	BATT-HYD-CR630-CUT65
☐	BATT-HYD-CR630-CUT100

CRIMPING DIES

☐	630	☐	35
☐	500	☐	25
☐	400	☐	16
☐	300	☐	10
☐	240		
☐	185		
☐	150		
☐	120		
☐	95		
☐	70		
☐	50		

ADDITIONAL NOTES:

HIRER

COMPANY NAME: (REQUIRED)

COMPANY ADDRESS: (REQUIRED)

POST CODE:

ORDER DETAILS

DATE: (REQUIRED)

ORDER NUMBER:

DATE HIRE **STARTED**: (REQUIRED)

DATE TOOL **RETURNED**: (REQUIRED)

HIRE START

SIGNATURE: (REQUIRED)

FULL NAME: (PLEASE PRINT)

DATE:

I ACCEPT THE TERMS AND CONDITIONS OVERLEAF.

GENERAL TERMS OF HIRE:

1. MINIMUM OF TWO DAYS HIRE.
2. ALL DAYS ARE CHARGEABLE, INCLUDING WEEKENDS AND BANK HOLIDAYS.
3. HIRE STARTS FROM THE DATE TOOL IS COLLECTED OR DELIVERED.
4. IT IS THE RESPONSIBILITY OF THE CUSTOMER TO RETURN TOOLING.

RETURN

SIGNATURE: (REQUIRED)

FULL NAME: (PLEASE PRINT)

DATE:

NOTES:



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 www.remora.net

 01226 352 000

 sales@remora.net